"KIWACAL" ANTI-GRAFFITI FILM



"Graffiti" with spray paints are becoming a serious problem worldwide as the beauty and cleanness of streets are very much spoiled and eventually the public and personal assets are deeply damaged.

"KIWACAL" Anti-Graffiti Film will protect the assets from spray paints as these sprayed graffiti may easily be wiped away as the film repels water and oil. (*1)

As the film is clear transparent and very durable, the film may maintain the vivid image of original printed designs for a quite long period. (*2)

As the film may also prevent the ultra violet rays from penetrating through the film, it protects the bills and advertising signboards from fading.

Any contamination due to the exhaust gases out of automobiles staying on the film surface can be easily removed. Therefore, the film is suitable for many applications including traffic signs, guardrails, power supply facilities, etc.

Notes:

- (*1) Such solvents as alcohol and paint thinners can be used, if necessary.
- (*2) The result of the accelerated weathering tests (sunshine w-o-m: 3,000hrs. & QUV w-o-m: 2,000hrs.) was satisfactory.



ANTI-GRAFFITI FILM

TEST ITEMS		TEST CONDITIONS	RESULT	NOTES
THICKNESS(μ)		FILM	50	MICROMETER
		ADHESIVE	30	WIIGNOWETEN
TENSILE STRENGTH(kg/cm)		MD,TD	3.7	condition: 20 x 65%
ELONGATION(%)		MD,TD	400	pulling speed:100mm/min
ADHESION(kg/cm)		ALUMINIUM PLATE	0.5	
		POLYCARBONATE PLATE	0.5	peeling at 180 °
		ACRYLIC PLATE	0.4	conditioned: 20 x48hrs
		KIWALITE #12000	0.5	
		KIWALITE #2000	0.5	
DIMENSIONAL STABILITY (%)	MOUNTED ON ALUMINIUM PLATE	MD	0	specimen: 100x100mm
		T D	0	heating: 80 x48hrs
HEAT RESISTANCE		70 x168HRS	NO EFFECT	mounted on polycarbonate plate
			NO EFFECT	mounted on acrylic plate
CHEMICAL RESISTANCE				mounted on aluminium plates
Water		98 x5mins	NO EFFECT	
10%HCL		5mins	NO EFFECT	
10% N H4O H		20mins	NO EFFECT	
Reference Fuel		1hr	NO EFFECT	85% Mineral spirits/15% Xylol
Xylol		1min	NO EFFECT	
Toluol		1min	NO EFFECT	
Petrol		30mins	NO EFFECT	
Methanol		10mins	NO EFFECT	
Mineral Spirits		10mins	NO EFFECT	
ACCELERATED WEATHERING TEST				
SUNSHINE W-O-M		3000 h r s	NO EFFECT	black panel:63 ± 3
OOTTOT HITE W-O-IVI				water spray: 18/120mins
QUV W-O-M		2000 h r s	NO EFFECT	UV radiation: 60 x4hrs condensation: 50 x4hrs
STAIN RESISTANCE		fall man III I	NO 555505	Condensation, 30 A4IIIS
		felt pen - black	NO EFFECT	wipe with methanol after 24hrs
		felt pen - red	NO EFFECT	1220mm v 50M

* ROLL SIZE: 1220mm. x 50M